1: Working within the Engineering and Manufacturing Sectors

													.ess	sons											
	LD CREATE Learning for life	g Technology		cturing	sa	lanufacture	icturing		ent Prevention					ring Design	ring Design - Task (VJC6)		Task (VJC6)		Fask (VJC6)		- Task (VJC6)	ering Design	ering Design - Task (VJC6)	ad Crossing System	oad Crossing System - Task (VJC6)
KEY: Theory Lessons Practical Lesson	IS	ers - Manufacturing	ers - Mechatronics	ers - Rapid Manufa	ufacturing Processe	puter Integrated M	puters and Manufa	nding System Life	ntenance and Accid	ntenance Principles	ntenance Inspectior	hanical Breakdown	s and Safety	oduction to Enginee	oduction to Enginee	neering Problems	neering Problems -	rnative Solutions	rnative Solutions - T	lels and Prototypes	lels and Prototypes	municating Engine	municating Engined	gn Project - A Railro	gn Project - A Railrc
Unit Learning	Objectives:	Care	Care	Care	Man	Com	Com	Exte	Mair	Mair	Mair	Mec	Tool	Intro	Intro	Engi	Engi	Altei	Altei	Moc	Мос	Com	Com	Desi	Desi
	 Types of manufacturing process (wasting, forming, shaping, joining, finishing, casting, additive). Fitness for purpose (influences on design and manufacture, functional requirements, environmental requirements). User requirements (design brief, specification, needs to be met). 																								
1.1: Key principles and methodologies in engineering and	L3. Approaches to design (inear design, iterative design, inclusive design, user centred design, anthropometric data (ergonomic design), design for manufacture, design for assembly, sustainable design, 6Rs (reduce, refuse, rethink, repair, reuse, recycle)). C4. Research and testime methodologies.																								
manufacturing design.	C5. Methods of communicating design requirements to technical and non-technical audiences.																								
	How different types of manufacturing processes influence the design of engineered oroducts. How different requirements affect the user																								
	and designs related to the manufacture of products. The steps of the linear and iterative design																								
	makes to achieve a suitable and effective																								
	How to interpret anthropometric data.																							\square	-
	reactive, preventative, condition-based monitoring).																								
	 C2. Roles and functions (machine operator, maintenance engineer, maintenance manager). C3. Operations (monitoring, repair, shutdown. 																								
	servicing). C4. Tools and equipment (mechanical (hand tools, portable power tools), electrical/electronic (hand tools, soldering																								
	irons) C5. Measurement devices, instrumentation and gauges).																								
1.2: The role of	C6. Installation requirements (provision of services, commissioning).																								
maintenance, repair and installation in	of new technologies, environmental influences).																								
engineering.	The role and purpose of maintenance, repair and installation.																								
	The advantages and disadvantages of different approaches to maintenance.																								
	involved in maintenance. Approaches to monitoring and the reasons for	Ц																							
	carrying out monitoring. The reasons for, and implications of shutdown								\square					Н	_	_		\square						$\left - \right $	
	and servicing. An overview of the types of tools and	$\left - \right $														_								┝─┤	
	equipment used. The reasons for commissioning activities.																								
	How effective maintenance reduces impact on the environment and the safe and environmentally friendly disposal of waste.																								
	C1. Manufacturing – Scale of manufacture (one off, batch, mass, continuous), infrastructure (functional, product and matrix arrangements, cellular manufacture, production lines), level of automation (manual, computer aided manufacture (CAM), fully automated, robotic).																								
1.3: Approaches to manufacturing,	C2. Control – Infrastructure (monitoring of performance, quality assurance, quality control).																								
processing and control.	How the scale of manufacture affects the level of automation.																								
	Examples of products made at different scales of manufacture.																								
	Different types of manufacturing infrastructure, their purpose and relative																								
	advantages and limitations. The purpose and application of CAM systems and software	\square	-	-					\vdash	\vdash	\vdash			\square				\vdash							
	The advantages and limitations of different levels of automation.																								

2: Engineering and Manufacturing Past, Present, and Future

					l	less	ion				
KEY: Theory Lessons Practical Lessons Unit Learning	Construction of the second sec	Agricultural Technology and Careers	Construction Technology and Careers	Engineering Design and Careers	Health and Biomedical Technology and Careers	Manufacturing Technology and Careers	Transportation Technology and Careers	Generating Electricity	Introduction to Mobile Robots	Rapid Prototyping	Nuclear Energy
(1) 2.1: Sectors of the engineering industry.	C1. Sectors – Aerospace, rail, agriculture, automotive, chemical, structural, materials, logistics, defence, electrical and electronic, control, medical, manufacturing, marine, petrochemical, power generation (renewables, non-renewables, nuclear), telecommunications, water and waste management.										
	An overview of the main activities, the products and/or services provided by the stated sectors.										
(2) 2.2: Significant technological advances in engineering from a	C1. Technological advances – Development of materials, electrical power and electrical sources of artificial lighting, the internal combustion engine, electric motors, replaceable parts and mass production, television (valves, cathode ray, LED, OLED, curved screens, 4K/5K), radio, automated machines, computers and the internet.										
historical perspective.	How technology advances and their operations have evolved and contributed to engineering, and social and economic development, to include transportation, healthcare, housing, employment and sustainability.										
(3) 2.3: Areas of innovation and emerging trends in engineering.	C1. Areas of innovation and emerging trends – Artificial intelligence (AI), virtual reality (VR), augmented reality (AR), digitalisation, robotics, drones, autonomous systems, distributed energy, hybrid technologies, cyber-physical systems, the internet of things (IOT), cloud computing, sustainability (product life cycle, circular economy, exploring alternatives, renewables, waste and disposal).										
	How innovation and emerging trends are evolving and could influence manufacturing, environmental considerations, social and economic development.										

3: Engineering Representations

				Less	son	S	
KEY: Theory Lessons Practical Lessons Unit Learning (L) CREATE Learning for life	Drawing Standards	3asic Geometric Construction	Types of View	Co-ordinate Systems	Dimensions	Folerances and Fits
	C1. Drawings – Computer aided design						
	models, freehand sketching, isometric, orthographic projection (first angle, third angle, section, assembly, general arrangement), exploded views, block diagrams, flowcharts, circuit diagrams, schematics (wiring diagrams, pneumatics, hydraulics).						
3.1: Drawings and information conveyed by drawings.	C2. Information – Scale, title block, view (elevation, plan, end, section, auxiliary), types of line (outlines, hidden detail, centre line, projection, dimension, leader, construction), surface finish, manufacturing detail, standard features (screw threads, nuts, bolts, pins, repeated items, counterbore, countersink, centre mark), abbreviations (across flats AF, centre line CL, diameter DIA, drawing DWG, material MTL, square SQ, chamfer CHAM, countersunk CSK, hexagon head HEX, radius R, thread THD, undercut UCUT, pitch circle diameter PCD), graphical symbols used on drawings (projection symbols, diameter, surface finish).						
	The characteristics of, purposes of, and audience for different drawing types.						
	The purpose and application of CAD systems and software.						
	How to interpret and present information, symbols, conventions and annotations on engineering drawings in accordance with the conventions of BSEN8888 and BS3939.						
3.2: Dimensions and tolerancing on engineering drawings.	C1. Dimensions and tolerancing – Dimensions (linear, diameter, radius, angular), tolerances, limits and fits, geometric dimensioning and tolerancing (GDT) symbols (datum, parallelism, perpendicularity, concentricity, straightness). How to interpret dimensions and related drawing symbols.						
	How to calculate tolerances, limits and fits.						

4: Essential Mathematics for Engineering and Manufacturing

																				Less	ons	3																	
KEY: Theory Lessons	L) CREATE Learning for life	ting	Division of Decimal Numbers		and Subtraction	cation and Division				ges of Values	ge Increases	ge Reductions		1	rmula	sı	own Variable in an Equation	or Solving Simultaneous Equations	or Solving Simultaneous Equations	hird Order Brackets	L		of a Rectangle	of a Complex Shape		ne Graphs	w		gles	goras' Theorem	m			rs	rs		Conversions	٢٧	in Number Systems
Practical Lesson	5	ubtrac	ם and ב	s	ldition	ultiplic		ions		centag	centag	centag		ation 1	ple Fo	uation	Unkno	:hod fc	hod fo	and T	risatior	ume	Area c	Area c	Chart	ight Lir	are Lav	ngles	ith An§	vthag	heore	metry		d Levei	d Levei	ems	ecimal	n Binai	etwee
		g and Si	licatior	ly Sum	ns - Ac	ms - M	actions	y Fract	Itages	ate Pen	ate Per	ate Pen		fic Not	a - Sim	ose Eq	ate the	ng Met	on Met	econd,	Factor	ate Voli	ate the	ate the	s - Pie (s - Strai	s - Squa	iring Ar	ating w	s and F	oras' T	rigono	S	nts and	nts and	er Syste	and De	ations i	rsion B
Unit Learning	Objectives:	Addin	Multip	M ultip	Fractio	Fractio	Use Fra	Simplif	Percen	Calcula	Calcula	Calcula	Indices	Scienti	Algebr	Transp	Calcula	Equati	Additic	First, S	Simple	Calcula	Calcula	Calcula	Graphs	Graphs	Graphs	Measu	Calcula	Length	Pythag	Basic T	Vector	Mome	Mome	Numbe	Binary	Calcula	Convei
	C1. Standard arithmetic – Ordering,			_				0,		Ŭ		Ŭ	_	0,	1			3			0,							_	0	_			-	-		-			
	fractions, percentages, ratios.															•							_	_									_				$ \rightarrow$	_	L
	equations, solving quadratics, using indices and logarithms, determining numbers in a sequence, standard matrices and determinants.																																						
	C3. Geometry – Calculation of areas and volumes.																																						
	C4. Calculus – Graphs and charts relevant to engineering and manufacturing																																						
	contexts, differentiation and integration.																																						
	C5. Trigonometry – Pythagoras' theorem, triangle calculations, circular measure, trigonometric functions and graphs of trigonometric functions, sine and cosine rules, common trigonometric identities and values, applications of vectors and coordinates, scalars.																																						
	C6. Statistical analysis – Analysis of data and calculation of probabilities in																																						
	engineering contexts, estimation. Perform arithmetic operations on				-					+	+		_							\square		_	_	_	_	-	_		_	_			_				\neg	_	⊢
	integers, decimal numbers and numbers in standard form using rules of arithmetical preference: brackets indices division multiplication adding and subtraction																																						
	Work to a specified number of decimal																																						
	Carry out calculations using fractions,																																						
	Simplify, factorise and manipulate																																					\neg	
	Solve simultaneous and quadratic																												_	_		_	-			_		┥	┢
	equations. Apply rules of indices.																														_		_						E
4.1: Applied mathematical	Apply laws of logarithms (base 10 and natural) - problem solving including																																						
theory in engineering	problems involving growth and decay. Determine numbers in a sequence using				\vdash					+			_								_	_	_	-	-	-				_	_		_				\dashv	_	┝
applications.	arithmetic and geometric progression, power series.																																						
	Calculate the area of 2D shapes (square, rectangle, triangle, circle) and the volume of 3D shapes (cube, cuboid, cylinder, cone).																																						
	Interpret and express changes in an engineering system from a graph (straight line, trigonometrical and exponential relationships).																																						
	Determine the equation of a straight line from a graph (y = mx + c).																																						
	Determine standard differentials and integrals (basic arithmetic operations, powers/indices, trigonometric functions).																																						
	Calculate maximum and minimum values in engineering contexts using																																						
	differentiation. Use of Pythagoras' theorem and triangle		\square		\vdash	\vdash			\vdash	+	+	+					\vdash		\square	\vdash	\dashv	\dashv	+	+	+	╉	+	\dashv	\neg			_	-			_	+	\neg	-
	measurement. Circular measure including conversion									+														-					_		_		-					\neg	┢
	between radians and degrees. Application of trigonometric functions									+			_				┝						\rightarrow	+	+	+					_		_				\rightarrow	_	-
	(sin, cos, tan), their common values, rules and graphical representation.																																						
	Determining dimensions of a triangle using sine and cosine rules								$ \top $		╡									\square			1		1	╡			1	1								+	
	Common trigonometric identities (sec, csc,									╡	╡												╡	╡	╡	╡	╡		╡	╡							\uparrow	+	[
	Use of vectors including addition, dot and								$ \uparrow $		╡									$ \uparrow $			1		╡	╡	╡		╡	╡							\uparrow	+	
	Addition, subtraction and multiplication of								$ \uparrow $	╡	╈	+					╞				╡	\neg	╡	\uparrow	\uparrow	╉	┥		╡	╡							\uparrow	┥	
	That ices in engineering contexts. Calculation of range, cumulative frequency, averages (mean, median and mode) and standard deviation for statistical data in an engineering context.																																						
	Determination of probabilities in practical	-							╞┼┤		+						╞								╡	+	╡		-	-							\neg	\neg	
	C1. Numbering systems – Decimal, binary,	-	\square		\vdash	\square				\neg	+						╞		\square				\neg	\neg	+	+	┥		\dashv	\dashv							\dashv	\neg	-
4.2: Number systems used in	Hexadecimal. How to identify and convert between	┝	\square	-	\vdash	\vdash			\vdash	+	+	\dashv			\vdash		╞	-	\square	\vdash	\dashv	\dashv	\neg	+	+	+	+	\neg	-	-	_	_	-						
manufacturing.	The applications of numbering used in	┝	\square	-	\vdash	\square				\neg	+						╞	-	\square	\vdash			+	+	+	+	+		\dashv	\dashv	_		_					4	F
	engineering and manufacturing.		1														I		1																				i

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KEY:	L CREATE Learning for life					s ative Procedures		s with Accuracy and Precision or Mirrometer or Dial Gauge	נבו' ואות מווופרבו' מו מופר מפרפ		Measurement Errors	perties of Elements			uble or Insoluble in Water) ect of Temperature on the Solubility of a Solid)		erties of the Electron				licator Solution)	licator Paper)		Metals Exposed to Acid Rain)	tween Paructes al Properties						on 	тис ресотроѕито от нуагоден Peroxide) nal Decomposition of Different Copper Salts)				(Copper(II) Sulfate Solution)	Potassium Salt Solutions)	:rolysis of Water)		ance		l Forces	orces in Everyday Life	nergy 1 nergy 2		l Energy	-mechanical System	leration		onship between Force and Acceleration	ams	ams (Force and Slope Angle)	ams (Forces Acting at a single Point) iry				l Energy	:hergy I Fnarav	l ERBEY
			otation 2	f Science	eories	vestigations	Id Precision	asurements with a Calio	Angles	Balance	nd Relative	ole and Pro	amilies		Water (Sol Water (Fff	omic Theor	nd the Prop	nfiguration	ases		niversal Ind	niversal Ind		teaction of	and Chemic	eactions	eactions				ecompositio	tion (Cataly tion (Therm	~	y 	or Liquias histry	of Liquids (of Liquids (nd Cells nistry (Elect	orce	orce De at a Dista	,	nd Electrica	Magnetic F	Potential Er	Vork	gy I heorem Mechanical	f an Electro	s, and Accel n	Aomentum	g the Relati tion	orce Diagra	orce Diagra	ecular Theo		Fluids	er	of Thermal	f Thermal E	01 111c1 111C
Unit Learning ()biectives:	I Units	cientific No	Jefinition of	cientific Th	anning Inv molementir	vccuracy an	Aaking Mea	Aeasuring A	riple Beam	vbsolute an	eriodic Tab	chemical Fa	olubility	olubility in olubility in	Jalton's Atc	homson ar	lectron Cor	vcids and Ba	oH Scale	in Scale (Ur	H Scale (Ur	kcid Rain	vcid Rain (R	Adjecules a	chemical Re	chemical Re	urification	unnication Distillation	Distillation	chemical De	Jecomposit Decomposit	Conductivity	conductivity	lectrochem	lectrolysis (lectrolysis o	latteries an	ffects of Fo	ffects of Fo	riction	riction Aagnetic an	lectric and	inetic and I	orce and M	Vork-Energ	fficiency of	orce, Mass cceleration	orce and M	nvestigating čircular Mot	ree-Body F	ree-Body F	inetic Mole	toyle's Law	ressure in l	leat Transfe	onvection (tadiation of	charles' Law
5.1: Units of measurement used in engineering	C1. SI units: Metre (m), kilogram (kg), second (s), newton (N), metre cubed (m3), metre per second (m s-1), metre per second squared (m s-2), newton metre (N m), Pascal (Pa or N m-2), mass per unit volume (kg m-3), unit multiples and submultiples (tera, giga, mega, kilo, milli, micro, nano, pico). C2. Imperial units: Foot (ft), inches (in), yard (yd), ounce (oz), gallon (gal). The difference between base and derived units.						Þ																															22 U																					
	properties. How to convert between SI units and comparable imperial units.											╞																			╡	╞																											
	How to convert between different multiples and submultiples. C1. Vector and coordinate – Vectors and scalar quantities (distance, displacement, speed, velocity, acceleration), polar																																																										
5.2: Vector and coordinate measuring systems.	coordinates, Cartesian coordinates. The definitions of, and differences					+						T												╎							╡	╞			╈		1																╈					╈	
	between, scalar and vector coordinates. How to convert between Cartesian and polar coordinates where angles are in degrees.																		T					T																																			
	Atomic and chemical structures of matter																																																										
	The concept of the scientific method (observation, questioning, making a hypothesis, prediction/simulation, testing,																																																										T
5.3: Scientific methods and approaches to scientific inquiry and research.	conclusion, iteration). How to analyse, evaluate, synthesise and apply information, data, research findings, deliberation, and the processes, results and outcomes of testing, modelling and experimenting (accuracy, reliability, precision and replication).																																																										
	The principal behaviours and effects of chemical interactions in straightforward engineering and manufacturing contexts, including.																																																										
	C1. Equipment – Rule, callipers (digital, Vernier), micrometers (inside, outside, depth), gauges (angle, slip, go/no-go), dial test indicator (DTI), coordinate measuring machines (CMM).																																																										
5.4: Measurement equipment,	C2. Principles – Precision, accuracy, uncertainty, resolution, calibration, tolerance.																																																										
techniques and principles.	equipment. The techniques used to carry out measurements using the stated				+	┼	$\left \right $			$\left \right $	-	╀	$\left \right $		+	+		_	+	+		$\left \right $	_	+	┼	-			+		╉	╀			┼	$\left \right $	╉					_	$\left \right $		$\left \right $	+	$\left \right $	┼				_	╀			+	$\left \right $	+	
	equipment. The accuracy and relative limitations and benefits of the listed devices.											t																																															
	How the principles and techniques are used in measuring and problem solving.										_																										_																						
	C1. Chemical composition – Atomic structure (atom, nucleus, electron, proton, neutron, valence, valence shell, ion, element, molecule), chemical structure (solutions, suspensions, solubility, compound and mixture), periodic table.																																																										
5.5: Chemical composition and behaviours.	C2. Behaviours – Chemicals in electricity (cells (simple, primary and secondary), cell capacity, power capacity, internal resistance), electrolysis (anode, cathode, electrolyte, anion, cation, dissociation, plating, galvanic protection), reactions of metals and alloys with weak and strong acids and allos. The definitions of the term atom.																																																										
	element, molecule, compound and mixture.					+					_	╞	$\left \right $						_					\downarrow	_						\downarrow	+			+		_						\square					_					╞			-		+	
5.6: Forces and motion in	The applications, characteristics, management and control of chemical interactions and reactions used in engineering (chemical etching, surface finishing, bonding, applications for oils and lubricants, high-risk operations). C1. Forces and motion – Types of motion (rotary, linear, reciprocating, oscillating), pressure, vector representation of forces, balanced and unbalanced forces, moments about a force, torque, conditions for equilibrium, coplanar																																																										
engineering.	forces. The application of theory and calculations to solve practical engineering problems																		╎					╎																																			
5.7: Fluid dynamics in engineering.	C1. Fluid dynamics – Hydrostatic pressure ($p = r g h$), hydrostatic thrust on an immersed plane surface ($F = p g A x$), centre of pressure, viscosity, Bernoulli's principle, immersion of a body, flow characteristics around a two-dimensional shape (laminar, turbulent, vortices, separation points), principles of aerodynamics (drag, thrust, lift).																																																										
	The application of theory and calculations to solve practical engineering problems involving fluids.																																																										
	and aerodynamics.		+		+		$\left \right $	+	+			+	$\left \right $	+		$\left \right $			+	+	+		+	+		$\left \right $		+		$\left \right $		+	$\left \right $			$\left \right $	+				$\left \right $		$\left \right $		$\left \right $	+	$\left \right $	+	$\left \right $	+	$\left \right $	+			+				
5.8: Thermodynamics in engineering.	C1. Thermodynamics – Heat transfer mechanisms (conduction, convection, radiation), systems (open, closed, temperature, pressure, volume), sensible heat, latent heat of fusion, latent heat of vaporisation, expansivity, coefficient of heat transfer, equations (absolute temperature, absolute pressure, volume, mass, density, Boyle's law (pV = constant), Charles' law (V/T = constant), general gas equation (pV/T = constant), characteristic gas equation (pV = mpT1)																																																										
	The application of theory and calculations to solve practical engineering problems involving thermodynamics.											T					Γ							T																							\prod							$\left[\right]$					Π

6: Materials and their Properties

													Less	ons	5										
KEY: Theory Lessons Practical Lessons	LI CREATE Learning for life	haracteristics of Materials	orrosion	ubrication	ensity	on and Steel	on-Ferrous Metals	eramic and Sintered Materials	ynthetic Materials	omposite Materials	olymers	mart Materials	orming Procedures	orming - Material Use and Scrap	1aterial Conversion	bining Procedures	crew Connections	oining with Glues	bining with Soldering	oining with Welding	rosive Manufacturing Processes	inishing Processes	faterials Testing - Tensile and Impact Testing	1 aterials Testing - Hardness and Non-Destructive Testing	terpretation of Test Results
Unit Learning U	DJECTIVES:	Ċ	Ŭ	IL	Õ	Ire	Ż	Č	S	S	Pc	Sr	Fc	Fc	Σ	oľ	Sc	oſ	oľ	ol	Er	E	N	Σ	In
6.1: Physical and	point, thermal and electrical conductivity (resistivity), thermal expansivity, corrosion resistance, specific heat capacity, hardenability, weldability, permeability, permittivity, ability to be recycled.																								
mechanical properties of materials.	C2. Mechanical properties – Strength (tensile, compressive, shear, torsion), hardness, toughness, brittleness, ductility, elasticity, plasticity, malleability. The difference between physical and																								
	mechanical properties. The definitions of the stated properties.																								
	Calculation of density																								
	C1. Types: Ferrous metals (cast iron, low carbon steel, medium carbon steel, high carbon steel, stainless steel); Non-ferrous metals (aluminium and alloys, copper, brass and bronze, nickel, zinc); Thermoplastic polymers (ABS, HIPS, PLA, sheet and polystyrene foam, polycarbonate, polypropylene, PMMA/acrylic); Thermosetting polymers (urea formaldehyde, melamine formaldehyde, phenol formaldehyde, epoxy resin, polyester resin); Elastomers (rubber, neoprene); Composites (GRP, CRP, MDF); Engineering ceramics (silicon carbide, glass); Timber (soft wood, hard wood, engineered wood); Smart materials: shape memory alloys, quantum tunnelling composite, thermochromic materials, photochromic materials, piezoelectric crystals.																								
6.2: Types of material and their structures.	C2. Structures – Atomic structure (atoms, compound), bonding mechanisms (metallic, covalent, ionic, van der Waal's forces), microstructure (grains), lattice structure in metals (dislocation movement and pinning), crosslinking of polymers, ceramic structures (crystalline and non-crystalline (amorphous) materials), composite (particulate, fibrous, laminated). The common forms of supply, relative properties, applications and methods of disposal of the listed materials.																								
	The differences between: pure metals and alloys, ferrous and non-ferrous metals, thermoplastic and thermosetting polymers,																								
	composites and alloys. The definition of a smart material, the characteristics and typical applications of smart materials.																								
	The relationship between the structure of a material and its properties. The difference between crystalline and non-																								
	crystalline materials. C1. Metals – forming (rolling, forging, moulding/press forming), welding, brazing, casting, sintering, coating, hot working, cold working.																								
	C2. Thermoplastic polymers – temperature, mould/injection pressure.																								
6.3: The effects of processing techniques	C3. Thermosetting polymers – curing. C4. Ceramics – sintering pressing force and firing temperature.																								
Un materials.	C5. Composites – influence of alignment of reinforcement on anisotropy of properties, influence of matrix/reinforcement ratio on tensile strength. How the stated processes affect the structure, physical and mechanical																								
	C1. Heat treatments – Case hardening,																								
6.4: Heat treatments	quench hardening, tempering, normalising, annealing and precipitation hardening. C2. Surface treatments – Painting, plastic coating, advancing and electrotic																								
and surface treatments.	(galvanic) protection. How heat treatment and surface treatment processes affect the structure and properties of materials.																								
6.5: Causes of material	Common applications of each method. C1. Causes – Corrosion (oxidation of metals including rusting of ferrous metals, chemical composition and attack, stress corrosion), aging, physical (deformation, fracture, fatigue, creep, erosion). C2. Prevention – Coatings, sacrificial anodes and cathodes, galvanising.																								
failure and their prevention.	Materials fail due to corrosion as a result of material consumption, chemical composition and attack, reduction in thickness and perforation. The factors that contribute to fatigue failure and the three stages of creep. The different methods of preventing																								
	corrosion and their relative benefits and limitations. C1. Methods – Visual inspection, tensile testing, toughness testing, hardness,																								
6.6: Materials testing methods and interpretation of results.	C2. Interpretation of results – Hooke's law, load-extension graphs (tensile strength, elastic limit, ultimate tensile strength, maximum plastic deformation, calculation of stress, strain and Young's modulus), characteristic graphs of different materials, necking and transition zone in steel.																								
	The advantages and limitations of different testing methods. The steps involved in the materials testing																								
	methods and how these determine the material properties. How to interpret load extension graphs.																								

7: Mechanical Principles

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L) CREATE Learning for life																							in investigation											
KEY: Theory Lessons Practical Lessons	Aechanical Systems	Aechanical Systems	orces and the Laws of Motion	heory of Gravity	orces Acting at a Distance	riction	riction	orces	orces	eams	eams	inetic and Potential Energy 1	inetic and Potential Energy 2	aw of Conservation of Energy	onservation of Energy	prings	prings	peed and Velocity	rojectiles	cceleration	escribe and Calculate Motion		lesign a Force-Miass-Acceleratio	ierreraturg Liecturgitur	refielding creditory	neigy and rower ossil Fuels	ower from the Wind	ower from the Wind	olar Power	olar Power	reating Power from Biomass	iomass Power	ieothermal Energy	luclear Energy
	Σ	Z	цц	F	F	Ē	Ē	Я	ч	B	ñ	×	Y	Lâ	Ŭ	St	Ś	St	P	A		2			ں ت		- d	6	Sc	З.	Ū	B	0	Z
 C1. Motion and mechanics – Newton's three laws of motion, types of forces (concurrent, non-concurrent, co-planar, non-contact), simply supported beams (loading, load distribution (point, uniformly distributed, combination of point and uniformly distributed), reaction forces, loaded components, shear force, bending moments). 																																		
The practical application of Newton's three laws of motion, including																							Τ										Τ	
appropriate calculations. Calculation of stated variables for simply	+					_				_					+			-	-	+	╉	+	┢	╉			+		\vdash				+	-
Supported beams. C1. Forces and energy – Principle of conservation of momentum, principle of conservation of energy, D'Alembert's principle, potential and kinetic energy, gravitational force, frictional resistance, mechanical work, power, types of power sources (mechanical, electrical, renewable).																																		
Calculations using equations of motion to determine displacement, velocity and uniform linear acceleration relating to falling objects and collisions between two objects in line.																																		
Explanation and examples of tractive effort, braking force, frictional resistance, rotational kinetic energy, moment of inertia, mechanical work, power in practical applications (fly wheels, springs, height, pressurised fluids).																																		
The function and relative advantages of the alternative power sources and examples of their use, including solar, hydro, wind, biofuel, geothermal, electric motors, internal combustion, fossil fuels, nuclear.																																		

																											Les	sons	5																								
	L) CREATE Learning for life				nits	les				-											a Load	ent Graphs	Current and Resistance								22+		gs of an Oscilloscope					equations of BC Circuits	quations of RLC Circuits	-	sma											iers	
KEY: Theory Lessons Practical Lessons		c Structure and lons	c Forces	ostatics	cal Principles lectrical Quantities in Circ	Multiples and Sub-multiple	etic Principles	omagnetism	omagnetism	ial Difference and Voltage	uction to Electric Current	ance and Conductance	irement in Circuits	Iring Voltage	ıring Voltage	ıring Current in a Circuit	Diagrams	Drs	ining Resistance	cal Power	ation of Electrical Power for a	int of Linear Voltage-Curre	unship between Voltage, C	ations of Ohm's Law	ation of Resistors in Series	ation of Resistors in Paralle	ors in Parallel	off's First Law	nt Behavior at a Node	off's Second Law	es in a DC Network	uction to Artennating curre	ude and Timebase Setting	tors in AC Circuits	tors in AC Circuits	ors in AC Circuits	ors in AC Circuits	ical Representations and E	ical Representation and Ec	Diagrams	onic Communication Syste	of Analog Circuits	gue Signal Processing	Processing	onic Systems	of Control Signals	Operation	critar accertations	r Transistor Characteristics	s of Transistor Amplifiers	A Transistor Amplifier	and AB Transistor Amplifi	CTransistor Amplifier
Unit Learning C	bjectives:	Atomi	Electri	Electro	Electri Basic F	Units,	Magne	Electro	Electro	Poteni	Introd	Resist	Measu	Measu	Measu	Measu	Circuit	Resisto	INIEdSU Floots	Electri	Calcul	Gradie	Relatic	Applic	Calcul	Calcul	Resisto	Kirchh	Currer	Kirchh	Voltag		Amplit	Capaci	Capaci	Induct	Induct	Graph	Graph	Phaso	Electro	Types	Analog	Signal	Electro	Types	Diode	Transi	Bipola	Classe	Class /	Class E	Class (
	C1. Basic principles of electricity and electronics – flow of electrons, charges, energy, power, networks, force, current, capacitance, waves, conduction, magnetism (flux density, field strength), electromagnetism, inductance, measurements of electrical quantities in electrical systems (standard units of measure, multimeters).																																																				
	C2. Electric circuit theories – voltage, current (alternating current (AC), direct current (DC)), power, resistance, potential difference and dividers, basic electrical elements, Ohm's law (series, parallel and combination circuits), Kirchhoff's current and voltage laws, phasor diagrams, protection systems (lightning arrestors, time graded over current protection, distance protection), residual current devices (RCD)).																																																				
	C3. DC circuit networks – resistors, capacitors and inductors in series, parallel, and combined circuits, semiconductors (forward and reverse bias, N-type and P- type), hierarchical design.																																																				
	C4. Signals – types (analogue, digital), waveforms (sinusoidal, square, rectangular, triangular, sawtooth), signal processing, signal conditioning, fan in and fan out.																																																				
8.1: Principles of electrical and	The physical principles underpinning electrical and electronic systems and devices.																																																				
electronic systems.	The basic properties and principles of magnetism and electromagnetism and their common applications.																																																				
	The relationship between flux density and field strength.																																																				
	The definitions of terms used in electric circuit theory and their applications.																																																				
	The use of Ohm's law and electric circuit theories to calculate values in circuits, such as voltage, current and resistance. How differential protection schemes work to protect transmission lines.																																																+				
	How transformer protection schemes work for common faults.																																																				
	The characteristics of the different concepts related to signals.																																																				
	The characteristics of analogue and digital systems, including their waveforms and applications.																																																				
	The characteristics of DC circuit networks comprising resistors, capacitors and inductors in various arrangements, including time constants.																																																				
	The relationship between voltage, current and power in AC circuits and how to represent them in graphs and phasor diagrams.																																																				
	The properties and applications of semiconductor diodes and transistors.																																																				
	Factors affecting the operation and applications of high-power electrical equipment and electronic devices.																																																				

9: Mechatronics

																						Less	sons																				
KEY: Theory Lessons Practical Lessons	biectives:	butrol Examples	Manufacturing Facilities	ussembly lechnology bortrolling Machines	ensors	uctua tors	Acchanical Systems	decinition systems sears and Simple Gear Trains	sears and Simple Gear Trains	ulleys	ixed and Movable Pulleys	ulley Belt Drive	uney ben Unve ams and Granks	àms	ompressing Air	undamental Principles of Pneumatics Asking the of Pneumatics	asiri Control Valves	neumatics Diagrams, Series and Parallel Circuits and Time Delays	ombining Pneumatics and Electronics	ilectro-pneumatics (rig)	froblem Solving - Sorting Parts rroblem Solving - Sorting Parts	tydraulics	łydraulic Applications	Dempressing Fluids!	iuliaing a Hyaraulic Circuit Iulidine a Hydraulic Circuit	iydraulic Laws	ifting Force	ifting Force	iydrauics in Operation anger - High Pressure	Construction and Function of a PLC	omponents of a Sequence Control System	equence Control System	uc Programming Donnecting a PLC	asic Structure of a PLC	create a STEP 7 Project (Siemens panel)	inter a STEP 7 Ladder Program (Stemens paner) (un a STEP 7 Ladder Program (Stemens panel)	imers (Siemens panel)	Aemory Stores (Siemens panel)	vnalog inputs (Siemens panel) waloe Outputs (Siemens panel)	orting Parts 1 (Siemens panel)	orting Parts 2 (Siemens panel)	lip-Flop Latches (Siemens panel)	ounting Parts (Siemens panel) htroduction to SCADA
		Ŭ	_		0,	_		Ŭ				-			0							-	-			-	_	_				0,											
9.1: The key components of a mechatics existem	C1. Components – Mechanical (gears, cams, linkages, levers, pulleys), electrical/electronic (sensors and transducers, microprocessors, microcontrollers, actuators), common drive devices (standard electrical motors, servo motors, stepper motors).																																										
mechacionics system.	Mechatronics is the integration of																																								П		
	produce a functioning system.																																								1		
	The purpose and function of the mechanical and electrical components.																																										
	C1. Programmable logic controllers – Types (unitary, unitary with modular features.																																								1		
	modular), architecture.																																								Ц		
	C2. Operation – Sensor signal conditioning,																																										
	C3. Function – Process blocks, motor driver integrated circuits, interface devices.						T													T												ſ				Т	Π		T	Π		Т	
9.2: The operation, function and	C4. Applications – Robotic arms, conveyor																																		1		\square						
applications of	belts, packaging, supervisory control and data acquisition (SCADA), remote technical																																								1		
programmable logic controllers (PLC) in	units, animatronics.																																								Ц		
mechatronic systems.	The differences between the types of PLCs																																										
	An overview of how a PLC operates.			+			+										+					-													-	+	+		+	+	\vdash		+ +
	An overview of the functions.				\square																														\square	—	\square		\mp	\square	\square	\square	\square
	The advantages and limitations of using PLCs for the applications given, compared to the alternatives (dedicated integrated circuits, computer-based systems).																																										
	C1. Principles – Transmission of power, fluid compressibility, components (valves, pumps, actuators, cylinders, compressors).																																										
9.3: The basic principles of hydraulics and pneumatics	The differences between hydraulic and pneumatic systems, and their advantages and limitations.																																										
	The purpose and function of the stated components and how they are they are represented on schematic diagrams.																																										

10: Engineering and Manufacturing Control Systems

																				Le	SSO	ns																		
KEY: Theory Lessons Practical Lessons Unit Learning (biectives:	asic Logic Functions and Their Algebra	ogic Gates	ystems and Sub-Systems	nputs, Outputs and Processes	nputs, Outputs and Processes	0n/Off Control Systems	ለn Example On/Off Control System		ensors	Actuators	he Voltage Divider Principle	'ariation of Output Voltage with Setting of Rotary Potentiometer	'ariation of Output Voltage with Setting of Slide Potentiometer	ffect of Loading on the Potentiometer Output Voltage	haracteristics of an IC Temperature Sensor	characteristics of an NTC Thermistor	wo Thermistor Bridge Circuits	C Sensors	ight Controlled System	characteristics of Non-Linear Components	characteristics of an Air Flow Transducer	characteristics of an Air Pressure Transducer	he DC Motor	haracteristics of a DC Solenoid	characteristics of an Air Valve	haracteristics of a DC Permanent Magnet Motor	roportional Control - Step Input Response	he Control Loop	controller Responses	roportional Speed Control	ntegral Control Step Response	berivative Control Ramp Response	ID Control Step Response	/CL System Equipment	roportional Position Control	hree Term PID Control	unalog Interfacing	Jigital Control	ndustrial Networks
		В		Ś	=		0	< .	= (S	A		>	>	ŭ			F	2		C	C	C	+	C		C	<u>م</u>	-	0	<u> </u>	-		4	>	<u>م</u>	F	A		-
	C1. Principles – Input, process (logic gates (AND, OR, NOT), timer, comparator, pulse unit, counter, latch), output, signal, feedback, open and closed loop systems, transfer function, summing points, analogue, digital, pulse width and amplitude modulation, how control systems are represented in diagrams.																																							
	C2. Applications – Electrical, pneumatic, hydraulic, measured parameters (pressure flow, temperature, speed, position).																																							
10.1: Principles and applications of control system	How to produce a system diagram with multiple inputs, outputs, a combination of process blocks and feedback, and explain its operation.																																							
theory.	Applications of open and closed loop control systems (under or over-damped, and time dependency).																																							
	The advantages and disadvantages of open and closed loop control systems.																																							
	The relationship between input and output (steady rate error).																																							
	The relative advantages and disadvantages of analogue and digital signals in control systems.																																							
	Applications of control systems in industry, including effective and efficient networked communication and data transmission.																																							
	C1. Sensors and actuators – Types (analogue, digital, active, passive), applications (switches, proximity sensors, laser, vision systems), power sources, hard- wired, wireless.																																							
10.2: How sensors and actuators are used in automation control systems.	C2. Uses in automation – Position and volume of objects being processed, mechanised lifting and moving of objects, measurement applications (electrical, mechanical, thermal, chemical, biological, optical, acoustic, radiation).																																							
	The purpose and function of the different types of sensors and actuators. Applications and uses of sensors and				_																																			
	actuators.																																							

11: Quality Management

					E	Less	son	5			
KEY: Theory Lessons Practical Lessons	LICREATE Learning for life	dustry Standards	ectrical Installation in Residential Buildings	 Testing to Electrical Standards 	uality and Environmental Management	uality Management	uality Control	atistical Analysis	les and Procedures 1	aintenance Documentation	istomer Care
Unit Learning O	bjectives:	<u>n</u>	Ē	Re	ð	ð	ð	Sta	Ru	ž	C
	C1: Standards – British standards, ISO standards, CE, engineering bodies (Engineering Council, Institution of Engineering and Technology (IET), Institution of Mechanical Engineers (IMechE), Society of Operations Engineers (SOE), Chartered Institution of Building services Engineers (CIBSE), Institute of Agricultural Engineers (IAgrE), Institute of the Motor Industry (IMI), The Welding Institute (TWI)).										
	C2. Assurance and control – Culture of quality, right first time, quality standards (ISO9001), inspection and testing, traceability, document management and version control, process capability, statistical process control (SPC), six sigma, total quality management (TQM).										
11.1: Quality	C3. Improvement – Failure mode effect analysis (FMEA), Pareto analysis, cause and effect diagrams, quality circles.										
standards, assurance, control and improvement.	The function, purpose and value of standards (safety, quality, compliance) and how to access this information.										
	The roles and responsibilities of the engineering bodies.										
	The main principles, purposes and outcomes of quality assurance, quality control, inspection and testing. The difference between quality control and quality assurance.										
	The main requirements of quality										
	The reasons for document management and version control.										
	The advantages and disadvantages of 100% sampling compared to statistical process control (SPC).										
	The use of six sigma for high volume manufacture.										
	The main principles, purposes, advantages and disadvantages of different approaches to quality improvement.										
	C1. Types and applications – Manufacturing, quality, maintenance.										
11.2: Types and	C2. Purposes – Standardisation of activity, customer satisfaction, safety, training.										
applications of Standard Operating	The typical format and content of SOPs. How SOPs are used in the different										
and their purposes.	applications.										
	The reasons for using SOPs (consistency, conformance to standards). How SOPs are produced, implemented and										
	evaluated.										

12: Health and Safety Principles and Coverage

																	.ess	ons															
KEY: Theory Lessons Practical Lessons	Learning for life	ive Measures	ices	res 1	e Equipment 1		or Shipping	S	cesses and Waste	S	on in the Warehouse	ansport	erview	nd Lifting Equipment		nouse Technology	for Dangerous Goods	dous Materials	ta Sheets (MSDS)	azardous Substances	y.	Electrical Dangers	Current for Humans	d Safety	im of an Electric Shock	s and Safety	t Electric Shock				ns		
		fety and Protecti	fe Working Pract	les and Procedu	rsonal Protective	gal Regulations	gal Regulations f	ckaging of Good	anufacturing Pro	orkplace Hazard	cident Preventio	izards During Tra	ading Goods Ove	cking Vehicles an	curing Loads	orage and Wareh	owage Planning 1	Indling of Hazard	aterial Safety Da	anagement of Ha	ssigning for Safet	sk Assessment of	ingers of Electric	ectric Current an	ealing with a Vict	otor Installations	feguards Against	rcuit Breakers	terlock Systems	rthing Systems	I Earthing Systen	st Aid 1	st Aid 2
12.1: The main requirements of key health and safety	bjectives: C1. Legislation – The Health and Safety at Work Act (HASAWA), Management of Health and Safety at Work Regulations, Provision and Use of Work Equipment Regulations (PUWER), Personal Protective Equipment (PPE) Regulations, The Control of Noise at Work Regulations, Lifting operations and lifting equipment regulations, Electricity at Work Regulations, Electricity at Work Regulations (CEMFAW), Reporting of Injuries, Diseases and Dangerous Occurrences Regulations (RIDDOR), Control of Substances Hazardous to Health (COSHH)	Sai	Sai	Ru	Pe	[Fei	[Fei	Pa	M	M.	Ac	На		Pic	Se	Stt	Stc	Ta	M	M	D	Ris	Da	Ele	De	W	Sai	CIT	Int	E	TN	Fir	Fir
legislation applicable to engineering activities.	legislation, how to access it and how it affects their own activities in the workplace.																																
	That the legislation should be satisfied by their company's safe systems of work and other procedures, and they therefore do not need to know every detail of the law. The purpose of legislation within the engineering industry: • why there is a need for the legislation, • that there is legislation to cover every aspect of the workplace, • how the legislation keeps them safe in the workplace, • who is responsible for compliance with current regulations and legislation, • health and safety culture, training and information																																
12.2: The importance of health	How health and safety legislation affects the frequency of accidents and related incidents.																																
and safety practices within the workplace.	The importance of mental health and wellbeing in the workplace. The persons responsible for ensuring compliance – employer, employee, Health and Safety Executive (HSE).																																
	Implications of non-compliance. C1. Responsibilities – Individual, employee and employer obligations, local, national, and global requirements.																																_
12.3: Responsibilities for health and	Health and safety responsibilities of employees, including: work safely so as not to cause injury to self and others in the vicinity; not to attempt any work task unless trained and authorised to do so; co- operate with the employer to enable the duties placed on the employer to be performed; have regard of any duty or requirement imposed upon the employer or any other person; under any of the statutory provisions; not interfere with or misuse anything provided in the interests of backher other person; under any of the																																
sarety.	Health and safety responsibilities of employers, including: minimising risks in the handling, storage and transport of articles and substances; instruction, training and supervision to maintain high standards of health and safety at work; maintaining the workplace and its environment to be safe and minimising risk to health; to provide a statement of general health and safety policy; provide arrangements for safety representatives and safety committees; ensure the safety of visitors, contractors and members of the public Differences between local, national and global requirements.																																
12.4: Risk assessment.	C1. Stages of risk assessment – Identification of hazards (hazard and operability study (HAZOP), hazard identification (HAZID)), evaluation of risks (likelihood, severity, number of people affected), implementation of control measures (hierarchy of control: elimination, reduction/substitution, isolation, controls, administration/training/safe system of work, PPE). The hazards associated with engineering and manufacturing contexts (equipment, stored energy, tools, electricity, harmful substances including gases, environments).																																
	Common industrial injuries that can occur without appropriate precautions. Methods of identifying hazards. How to evaluate risks. The hierarchy of control for control																			_	_									_		_	_
12.5: Health and safety considerations in	measures. Types of control measures typically used in engineering (guarding, machine isolation, PPE (eye protection, safety shoes, ear protection, gauntlets, helmets). C1. Considerations – Safe systems of work, oxygen use in the workplace, asphyxiation hazards, heat, moving parts, fire and explosion hazards, fire safety, guarding, manual handling, permit to work, lock out tag out (LOTO), maintenance.																																
contexts.	L2. Contexts – Chemicals, equipment with moving parts, confined spaces, electrical testing, high voltage electrical (generation, distribution, isolation and storage).																																
	The different considerations appropriate to a range of engineering contexts. C1. Legislation – Environmental Protection Act, Pollution Prevention and Control Act, Clean Air Act, Radioactive Substances Act, Controlled Waste Regulations, Dangerous Substances, Hazardous Waste Regulations																																
12.6: Principles and	The main requirements of the current key environmental legislation, how to access it and how it affects their own activities in																														+		_
practices relating to environmental legislation and considerations.	That the legislation should be satisfied by their company's environmental policies and other procedures, and they therefore do not need to know every detail of the law. The purpose of legislation within the engineering industry: why there is a need for the legislation: who is proceeding for																																
	compliance with the regulations ISO 14001: Aims, benefits and consequences. Methods of waste disposal (landfill, reuse, recycling, controlled waste) and their implications																														+	_	_

13: Business, Commercial and Financial Awareness

		Lessons																			
LJ CREATE Learning for life																					
KEY: Theory Lessons Practical Lessons		orporate Mission and Goals	1 arginal Cost Calculations	rocess Chains and Networks	ricing and Types of Markets	leeds, Wants and Demand	roduct Range	roduct Range Development	ypes of Contracts	he Basics of Contract Law	ontracts and UN Law	reach of Contract	usiness Organisational Structure	usiness Process Optimisation	urchase Cost Calculations	alance Sheet Changes	alance Sheet Accounting	rofit and Loss Accounts	rofit and Loss Analysis	ccounting - Valuation Principles	aluation of Balance Sheet Items
Unit Learning C	bjectives.	0	2	4	Р	Z	4	4	÷	T	C	B	B	B	4	В	B	Р	Р	A	>
	C1. Principles – Commercial priorities (profit, addressing stakeholder needs), efficiency, value added, non-value added, competition, supply and demand. 72. Markets – Customers local national																				
13.1: Principles of	international.																				
commercial operations and markets.	The goals of commercial operations and																				
	how these are addressed.																				-
	different customers and markets.																				
	How organisations evaluate activities in																				
	terms of quality, cost and time.																				
	innovation to address changing customer needs.																				
13.2: Business and commercial practices.	C1. Practices – Legal (tendering, contracts, warranties, force majeure, indemnity clauses, liabilities), management (resource allocation and planning, staffing, training and development), business models (traditional, agile), company management systems, policies and procedures.																				
	How business practices influence the operation of engineering organisations.																				
	The legislation affecting tendering and contracts																				
13.3: Financial and economic concepts.	Contracts. C1. Concepts – Financial responsibility, recording financial transactions, sources of finance (loans, shares, capital), budgets, transactions, costs (direct, indirect, overheads), payment terms, revenue, creditors and debtors, cash flow, profit and loss, break even, assets (depreciation), liabilities, solvency, taxes, rates.																				
	The meaning of the stated financial concepts and their implications for the operation of a business.																				

14: Professional Responsibilities, Attitudes, and Behaviours

						Lessons										
KEY: Theory Lessons Practical Lessons	CREATE Learning for life	ace	ourtesy		ective Property		ation of Employment Contracts	ployment Contract	epresentation							
		nal Sp	non Co	Code	le Coll	tuality	Regul	s of En	oyee F							
Unit Learning O	bjectives:	Perso	Comr	Dress	Hand	Punct	Legal	Types	Emple							
	C1. Conduct and responsibilities – Job descriptions, behaviours required in the workplace, personal conduct (reputation, ethical responsibilities), levels of accountability in organisational structures (apprentice, operator, management, director), equality, diversity, accessibility, inclusion															
	Purpose, function and typical content of															
14.1: Professional conduct and responsibilities in the	job descriptions. How behaviour and personal conduct in the workplace influence interactions with people.															
workplace.	How to seek advice and guidance, where necessary.															
	Expectations for reputation and ethical															
	The main responsibilities of the different roles in an organisation and how they affect the business in terms of accountabilities and inter-dependencies. The main duties of an organisation regarding equality, diversity, accessibility and inclusion															
14.2: Continuous professional	C1. CPD – Training courses, industry placement, academic study, events and seminars.															
development (CPD) and professional recognition.	What is CPD and how it motivates staff and improves performance.															
	Professional standards for engineering, as set out by the Engineering Council.															
14.3: Human factors	C1. Human factors – Human characteristics (physical, mental), workplace design (considerations, assessment criteria), human error. How human characteristics, capabilities and limitations affect the company and															
and manufacturing	production.															
- contexts.	How the design of the workplace affects safety, comfort and productivity. Causes of human error linsufficient															
	training, fatigue, workload, stress) and															
		1	1		1				1							

15: Stock and Asset Management



KEY: Theory Lessons Practical Lessons Unit Learning O	L⊃CREATE [™] Learning for life	Material Procurement	Material Requirements Planning (MRP)	Key Figures of Picking	Organisation of Picking	Stock Control and the Production Process	Storage Indicators	Warehousing	Autocare Stock Management	Inventory Accounting: The Perpetual Method	Storage and Warehouse Technology	Storage Costs
15.1: Stock and inventory management principles and practices.	C1. Principles – Demand, stock turnover, cost of inventory, redundant stock / write down, obsolescence, minimum stock levels, supply chain, packaging/storage. C2. Practices – Just in time, made to stock, made to order, material requirements planning.	1	1	+		5,				_		
	The purpose of effective stock and inventory management and control. Key issues, risks, advantages and disadvantages associated with the different practices.											
15.2: Asset management and control principles.	C1. Principles – Capacity management (manufacturing resource planning, bottleneck), key stages of asset life cycle management (planning, acquisition, operation and maintenance, disposal), budgetary control practices (life cycle, whole life approach, depreciation).											
	The purpose and methodology of effective asset management. Advantages and disadvantages associated with methods of capacity management.											

16: Continuous Improvement



KEY: Theory Lessons Practical Lessons Unit Learning Objectives:	Production Planning	Production Process Planning	Production Process Control	Improving Production
C1. Principles – Reflection and evaluation of processes, incremental change and improvement, key performance indicators (KPIs), implementation (plan, do, check, act – PDCA), 8 wastes (transportation, inventory, motion, waiting, excess production, over-processing, defects, unused talent), lean, Kaizen.				
16.1: Continuous improvement principles and practices. (C2. Practices – Value stream mapping, visual management, 65 (sort, set in order, shine, standardise, sustain, safety), single minute exchange of dies (SMED), operation effective efficiency (OEE), total productive maintenance (TPM), kanban.				
Methods of gathering feedback and evidence about performance, including types of KPIs and how these can be used to evaluate continuous improvement activities.				
How the 8 wastes affect the performance of engineering activities. Purpose, methodology, benefits and limitations of the different practices.				

17: Project and Programme Management

					Lessons									
KEY: Theory Lessons Practical Lessons				Networks		slopment	n Approach							
Unit Learning O	bjectives:	Planning and Organ	Charting Data	Process Chains and	EPC Diagrams	Product Range Deve	Research and Desig	lhe Design Loop						
	·	-		-		-								
17.1: Principles of project management	C1. Principles – Project brief, project goals, success criteria, project life cycle (initiation, planning, implementation, monitoring, reporting, evaluation), constraints, risk management (budget, cost, quality, time, safety, resource availability, communication, reputation, changing requirements), collaborative working (matrix working, collaborative technologies).													
project management.	How projects are defined and structured.													
	The management practices, processes and documentation needed at each stage of the project.													
	Types of risk and how these are managed throughout the life of the project, including the role of research and development. The benefits and limitations of collaborative working.													
	C1. Roles – Stakeholders (clients, regulators), project manager, team members.													
17.2: Roles and responsibilities in projects.	C2. Responsibilities – Communication, monitoring, planning, finance, reporting.													
	The responsibilities of the different roles and how they contribute to a project													
	C1. Planning – Resource requirements (time, budget, human resources, training needs, communication needs, production facilities), Gantt charts, critical path analysis (CPA), project evaluation review technique (PERT), management of interdependencies, contingency planning.													
17.3: Project planning	C2. Control – Monitoring reports (budget, quality, cost, time), manage by stages, manage by exception.													
and control.	How to identify the resources required to carry out a project.													
	The benefits and limitation of the different													
	How to plan projects using the different													
	methods. How to monitor and evaluate the progress of projects													
	The reasons for reviewing and evaluating of projects to improve subsequent projects.													